

Date: Wednesday, 09/07/2008 11:26:53 AM
 er: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D350-636-011
 Job Number : 40389
 Estimate Number : 10804
 P.O. Number :
 This Issue : 09/07/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : LANDING GEAR
 Previous Run : 00015
 Written By :
 Checked & Approved By : JUL 08.7.07.
 Comment :

Part Number : D350636011
 Drawing Number : D2750 / DSI9413
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 16/07/2008 Qty: 1 Um: Each

Additional Product

Job Number:



DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D350-636-011	CHG	CHG004
DESC	Skidtube LH	STC	SH99-7
LCT	B39655	STC	SR00646SE
MODEL	AS350/355	STC	
US PATENT # 5745100 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

Seq. #: Machine Or Operation: Description :

1.0 D350636011 Skidtube LH



(1X)

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Skidtube LH
 Batch B39655 CHG004 was pulled from stock for a fit and function inspection.
 Remove batch from stock.

m-l 08/07/14

2.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



(1X)

Comment: HAND FINISHING RESOURCE #1
 -Disassemble the skidtube and keep all the hardware.
 -Clean and remove all the LPS inside the tube.
 -Sand smooth the affected area: Saddle locations. And scuff the entire tube.
 -NEATLY touch up with alodine as necessary.

m-l 08/07/14

**** Keep the original kit safe from any damage or loss ****

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

C 08/07/14 *cc*

4.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
 powder coat white as per QSI005.
 Batch: M107925
 Temp: 130°F
 Start time: 10:30AM
 Finish time: 11:00AM

HL 08-07-14 *(X)*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 09/07/2008 11:26:53 AM
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Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-L 08/07/14 (1X)

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

-Assemble the tube using the existing hardware.

-Coat the inside of the tube with LPS 3.

M: 106096 A/R

-Install blade fitting.

-Sikaflex A/R

M: 107888 Exp: 08/11

M-L 08/07/14 (1X)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/14/14 (4L)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

-New labels required with the new batch # @ CHG004 JLO 08 709

-Re-identify the paper work with the new batch #.

S 08/14/15

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/15/15 (4U)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Return to stock

Location: (6)

P 8/17/16 (U)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/16 (4)

Job Completion



MF 08-07-16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries